BOILER ROOM COMPONENTS

0383EN July 2017

Membrane safety valve R140R - R140RM - R140R1





Description

The Giacomini safety valves of the R140R, R140RM, R140R1 range are used to avoid overpressure on the heat generators of the heating system, sanitary water system (protecting the hot water accumulation) and water systems (cold water drainage). The valves comply with Directive "PED" 2014/68/UE.

Versions and product codes

Series	Product code	Connections	Calibration pressure [bar]	
R140R	R140RY101		1,5	
	R140RY102	1/2"F x 1/2"F	2,5	
	R140RY103		3	
	R140RY013	1/2"F x 3/4"F	3	
R140RM	R140SY102	1/2"M x 1/2"F	2,5	
	R140SY103	1/2 M X 1/2 F	3	
R140R1	R140TY102	1/2"F x 1/2"F +	2,5	
	R140TY103	1/4"F pressure gauge connection	3	

Technical data

- Fluids: hot water, cold water, air
- Temperature range: 5÷110 ℃
- Nominal pressure: 10 bar
- Open overpressure 20%
- Closure range 20%
- PED cat.: IV

Materials

- Body: brass UNI EN 12165 CW617N
- Membrane: EPDM
- Membrane guide ring: IXEF
- Spring: steel
- Spring presser and separator: IXEF
- Knob: polyamide PA66

Operation

The Giacomini safety valves are used in hot water thermal systems with a closed expansion tank, to ensure that the pressure of the fluid in the heat generator does not exceed the project limits; when the thrust of the pressurised fluid triggers a return spring on the shutter, the valve discharges a specific amount of fluid to prevent the defined pressure level from being exceeded, and then re-closes within the permitted closure range. They can also be used to drain off cold water in water systems. They are factorycalibrated and the drainage pressure value cannot be altered.

Installation

Before installing any safety valve, the technical personnel in charge of the system must size it correctly, in accordance with the current regulations. The safety valves must be installed in the highest part of the heat generator, or on the delivery pipe, no more than 1m from the generator. They must be clearly visible and easy to check. The pipe connecting the safety valve to the generator must be free of any interception and with a diameter no less than that of the valve itself. The safety valve drainage must be clearly visible and channelled into a pipe with a diameter no less than that of the valve itself, using a funnel (R141 or R141C) if necessary.



The safety valves can be assembled vertically or horizontally, but not upside down (to prevent system impurities from settling); respect the flow direction indicated by the arrow on the body.



Maintenance

The valve must be checked at least once a year, by increasing the system pressure to induce drainage. If this is not possible, you can rotate the knob and check the drainage visually. Any impurities that form on the housing can be removed by means of regular purging.

Accessories

It is a good idea to channel the fluids drained by the safety valves with the aid of a funnel R141 or R141C (to be ordered separately).

Relief funnel R141	Relief funnel R141C	For safety valve with drainage of:
R141Y003	-	1/2"
R141Y014	R141CY004	3/4"



Note. the use of the R141 relief funnels (plus curved couplings R19 and R189 if necessary) prevents any spray from reaching the electric components.

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Membrane safety valve R140R - R140RM - R140R1





Performance

Connections	Orifice diameter [mm]	Calibration pressure [bar]	Outflow coefficient K _d	Drainage capacity [kg/h]	Maximum generator potential [kW]	Outflow coefficient K	Drainage capacity [kg/h]
1/2″ Г у 1/2″ Г		15					
1/2″E v 1/2″E		ر, ا	0,69	213	124	0,45	3941
1/2"F x 1/2" F	13 -	2,5		300	174		5088
		3		344	200		5573
1/2" F x 3/4" F		3		344	200		5573
- 1/2" M x 1/2" F	13	2,5	0,69	300	174	0,45	5088
		3		344	200		5573
1/2" F x 1/2" F + 1/4" F pressure gauge connection	13	2,5	0,69	300	174	0,45	5073
		3		344	200		5557
/4	1/2" F x 3/4" F 1/2" M x 1/2" F 1/2" F x 1/2" F + 1/2" F pressure gauge connection	1/2" F x 3/4" F 13 1/2" M x 1/2" F 13 1/2" F x 1/2" F 13 ''F pressure gauge connection 13	13 3 1/2"F x 3/4"F 3 1/2"M x 1/2"F 13 1/2"F x 1/2"F 2,5 + - 1/2"F x 1/2"F 2,5 + - 13 3 3 3 3 3 3 3	$\begin{array}{c c} & 13 & 1 \\ \hline 1/2"F \times 3/4"F & & & \\ \hline 1/2"K \times 1/2"F & & \\ 1/2"M \times 1/2"F & & \\ \hline 1/2"F \times 1/2"F & & \\ + & + \\ 1'F \ pressure gauge \\ connection & & & \\ \hline 13 & & & \\ \hline 2,5 & & \\ \hline 2,5 & & \\ \hline 3 & & & \\ \hline 0,69 & & \\ 0,69 & & \\ \hline 0,69 &$	$\begin{array}{c c c c c c c c c c c c c c c c c c c $	$\frac{13}{1/2"F \times 3/4"F} \xrightarrow{14} \frac{14}{3} \xrightarrow{16} \frac{16}{3} \xrightarrow{16} \xrightarrow{16} \frac{16}{3} \xrightarrow{16} \frac{16}{3} \xrightarrow{16} \frac$	$ \begin{array}{c c c c c c c c c c c } \hline & & & & & & & & & & & & & & & & & & $

heat, at ambient pressure W = 1,013 bar

Dimensions



Product specifications R140R

R140R

Compact membrane safety valve. Female-female threaded connections of 1/2" F x 1/2" F or 1/2" F x 3/4" F. Fluids: hot water, cold water, air. Body in brass UNI EN 12165 CW617N. Membrane in EPDM. Separator in IXEF. Membrane guide ring in IXEF. Spring in steel. Spring presser in IXEF. Knob in polyamide PA66. Temperature range $5\div110$ °C. Nominal pressure 10 bar. Open overpressure 20%. Closure range 20%. Compliance with Directive "PED" 2014/68/UE (cat.IV). Factory calibration: 1,5 - 2,5 - 3 bar.

R140RM

Compact membrane safety valve. Male-female threaded connections of 1/2" M x 1/2" F. Fluids: hot water, cold water, air. Body in brass UNI EN 12165 CW617N. Membrane in EPDM. Separator in IXEF. Membrane guide ring in IXEF. Spring in steel. Spring presser in IXEF. Knob in polyamide PA66. Temperature range $5\div110$ °C. Nominal pressure 10 bar. Open overpressure 20%. Closure range 20%. Compliance with Directive "PED" 2014/68/UE (cat.IV). Factory calibration: 2,5 - 3 bar.

R140R1

Compact membrane safety valve with 1/4"F connection for pressure gauge. Female-female threaded connections of 1/2" F x 1/2" F. Fluids: hot water, cold water, air. Body in brass UNI EN 12165 CW617N. Membrane in EPDM. Separator in IXEF. Membrane guide ring in IXEF. Spring in steel. Spring presser in IXEF. Knob in polyamide PA66. Temperature range $5\div110$ °C. Nominal pressure 10 bar. Open overpressure 20%. Closure range 20%. Compliance with Directive "PED" 2014/68/UE (cat.IV). Factory calibration: 2,5 - 3 bar.

Additional information

For additional information please check the website www.giacomini.com or contact the technical service: \Re +39 0322 923372 \blacksquare +39 0322 923255 \square consulenza.prodotti@giacomini.com This pamphlet is merely for information purposes. Giacomini S.p.A. retains the right to make modifications for technical or commercial reasons, without prior notice, to the items described in this pamphlet. The information described in this technical pamphlet does not exempt the user from following carefully the existing regulations and norms on good workmanship. Giacomini S.p.A. Via per Alzo, 39 - 28017 San Maurizio d'Opaqlio (NO) Italy