

# Submersible Pump

SV series

SVN series SD series







Vortex Sewage Pumps

**Drainage Pumps** 

## **INSTALLATION AND OPERATING INSTRUCTIONS**



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## **EC DECLARATION OF CONFORMITY**

according to the following EC Directives

-Machinery Directive: 2006/42/EC -Low Voltage Directive: 2014/35/EU

-Electromagnetic Compatibility Directive: 2014/30/EU



#### **Submersible Pumps**

XD, XV, X1, SV, SVN, HM, SD, GD, CP Series

Provided that it is used and maintained in accordance with the general accepted codes of good practice and the recommendations of the instructions manual, meet the essential safety and health requirements of the Machinery Directive, Low Voltage Directive and Electromagnetic Compatibility Directive.

For the most specific risks of this machine, safety and compliance with the essential requirements of the Directive has been based on elements of:

EN 809, EN 60204-1, EN 60335-1, EN 60335-2-41, EN 61000-6-2, EN 61000-6-4

Signature : Mr. S. C. HUANG

Responsibility : President

Date : June, 2021





## Installation

1. Check the following before beginning installation.

Insulation resistance measurement:

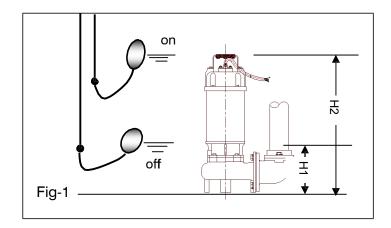
With the motor and cable (excluding the power supply cable) immersed in water, use a Megger to measure the insulation resistance between ground and each phase of the motor, and again between each phase of the motor. The Megger should indicate an insulation resistance of not less than 20mega ohms. While making the measurement, keep the power supply cable off the ground.

An auxiliary pump is recommended to be kept on hand in case of emergency.

#### 2. Installation-

- (1) ! WARNING: Under no circumstances should cable be pulled while the pump is being transported or installed.
  Attach a chain or rope to the grip and install the pump.
- (2) This pump must not be installed on its side or operated a dry condition. Ensure that it is installed upright on a secure base.
- (3) Install the pump at a location in the tank where there is the <u>least turbulence</u>.
- (4) If there is a flow of liquid inside the tank, support the piping where appropriate.

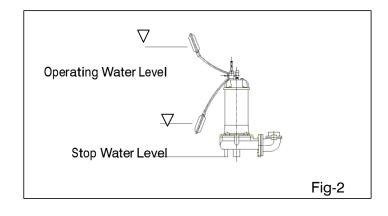
  Install piping so that air will not be entrapped. If piping must be installed in
  - such a way that air pockets are unavoidable, install an air release valve wherever such air pockets are most likely to develop.
- (5) Do not permit end of discharge piping to be submerged, as backflow will result when the pump is shut down.
- (6) ! WARNING: Non-automatic pumps, have an automatic operating system bump operating water level near the minimum operating level as the automatic cut-off switch incorporated inside the motor will be activated. To avoid dry operation, install an automatic operating system, as shown in Fig-1 and maintain a safe operating water level.
- (7) For <u>automatic pumps</u>, install the floats as shown in Fig-2. The pump may not start if a floats switch touches the wall of the water tank or the piping. Install the floats so that this will not happen.



H1: Lowest water level (Motor flange)

**H2**: Operating water level

This must be above the top of the motor





## **Electrical wiring**

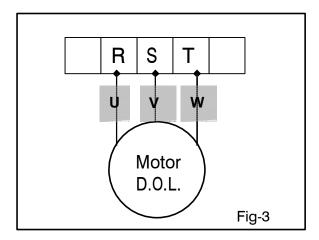
- (1) Wiring
  - a) Wire as indicated for the appropriate start system as shown in Fig-3.
  - b) Loose connections will stop the pump. Make sure all electrical connections secure.

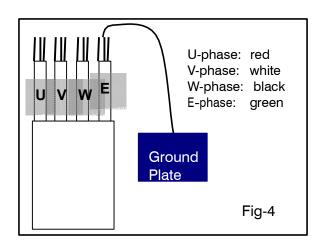
#### (2) Cable

- c) ! WARNING : Never let the end of the cable contact water.
- d) If the cable is extended, do not immerse the splice in water.
- e) Fasten the cable to the discharge piping with tape or vinyl strips.
- f) Install the cable so that it will not overheat. Overheating caused by coiling the cable and exposing it to direct sunlight.
- (3) Grounding

As shown in Fig-4 ground the green wire (label E). Under no circumstances should the green wire be connected to the power supply.

(4) ! WARNING: Use short circuit breakers to prevent danger of electrical shock.





## Operation

#### 1. Before starting the pump

- (1) After completing installation, measure the insulation resistance again as described in Installation.
- (2) Check water level.

If the pump is operated continuously for an extended period of time in a dry condition or <u>at the lowest water level</u>, the motor protector will be activated. Constant repetition of this action will shorten pump service life. Do not start the pump again in such a situation until after the motor has completely cooled.

#### 2. Test operation....

## Non-automatic pump

(1) Turn the operating switch on and off a couple of times to check for normal pump start.

## Automatic pump

Floating switch must be raised for the pump to start.

(2) Next, check direction of rotation. If discharge volume is low or unusual sounds are heard when the pump is operating, rotation has been reversed. When this happens, reverse two of the wires.



## Maintenance

Check pressure, output, voltage, current and other specifications. Unusual readings may indicate. Refer to Troubleshooting and correct as soon as possible.

## 1. Daily inspections

(1) Check current and ammeter fluctuation daily. If ammeter fluctuation is great, even though within the limits of pump rating, foreign matter may be clogging the pump. If the quantity of liquid discharged falls suddenly, foreign matter may be blocking the suction inlet.

## 2. Regular inspections

## (1) <u>Monthly inspections</u>

Measure the insulation resistance. The value should be <u>more than 1M ohm</u>. If resistance starts to fall rapidly even with an initial indication of over 1M ohm, this nay be an indication of trouble and repair work is required.

#### (2) <u>Annual inspections</u>

To prolong the service life of the mechanical seal by replacing the oil in the mechanical seal chamber once a year. Water mixed the oil or cloudy textures are indications of a defective mechanical seal requiring replacement. When replacing the oil, lay the pump on its side with filler plug on top. Inject suitable amount turbine oil No.32 (ISO VG-32)

## (3) <u>Inspections at 3-5year intervals</u>

Conduct an overhaul of the pump. These intervals will preclude the possibility of future trouble.

## 3. Parts that will need to be replaced

Replace the appropriate part when the following conditions are apparent.

replace the appropriate part mich the following containents are apparent						
Replaceable part	Mechanical seal	Oil filler plug O-ring	Lubricating oil	O-ring		
Replacement guide	Whenever oil in	Whenever oil is	Whenever clouded or dirty	Whenever pump is overhauled		
	mechanical seal	replaced or				
	chamber is clouded	Inspected				
Frequency	Annually	A half yearly	A half yearly	Annually		

Note: above replacement schedule is based on normal operating conditions.

Motor output Part	0.4kw / 0.75kw	1.5kw / 2.2kw / 3.7kw		
Mechanical seal	Ф15	Ф20		
Oil seal	Ф23 х Ф35 х 7	Ф30 х Ф45 х 7		
Oil filler plug gasket	(Inner diameter) x (outer diamet	(Inner diameter) x (outer diameter) x (Wire diameter) = (Φ4.8x Φ8.6xΦ1.9)		
Lubricating oil (turbine oil #32)	140 cc	340 cc		



## Troubleshooting

Pump does not start. Starts, but immediately stops.  (2) Large discrepancy between power source and voltage (3) Significant drop in voltage (4) Motor phase maifunction (5) Electric circuit connection faulty (6) Faulty connection of control circuit (7) Fuse blown (8) Faulty connection of control circuit (7) Fuse blown (8) Faulty magnetic switch (9) Water is not at level indicated by Float (11) Float is not in appropriate level (11) Float effective (12) Short circuit breaker is functioning (13) Foreign matter dogging pump (14) Motor burned out (15) Motor bearing broken (15) Motor bearing broken (15) Repair or replace (15) Repair or repla	Trouble	Cause	Remedy
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## Disassembly and Assembly

## 1. Disassembly-

When disassembling pump, have a piece of cardboard or wooden board ready to place the different parts on as you work. Do not pile parts on top of each other. They should be laid out neatly in rows. The "O" ring and gasket cannot be used again once they are removed. Have replacement parts ready. Disassemble in the following order, referring to the sectional view.

! WARNING: Be sure to cut off power source beginning disassembly.

- (1) Remove pump casing bolts, raise the motor section and remove pump casing.
- (2) Remove shaft head bolt and impeller.
- (3) Remove oil filler plug and drain lubricating oil.
- (4) Remove intermediate casing bolts and intermediate oil chamber.

  (Remember that any lubricating oil remaining in the mechanical seal chamber will flow out.)
- (5) Carefully remove mechanical seal, taking care not to scratch sliding surface or motor shaft.

## 2. Assembly-

Re-assemble in reverse order of disassembly.

Be careful of the following points.

- (1) During re-assembly, rotate the impeller by hand and check for smooth rotation. If rotation is not smooth, perform steps-(3) through -(5) again.
- (2) Upon completion of re-assembly step -(1) rotate the impeller by hand from the suction the suction inlet and check that it rotates smoothly without touching the suction cover before operating the pump.

Please obtain "0" rings, shaft seals and other parts from, pump dealer. The table of dimensions is given in "Maintenance".



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